

TECHNICAL BULLETIN

» TRENCH DRAINS

SUBJECT: Secondary Drainage Holes

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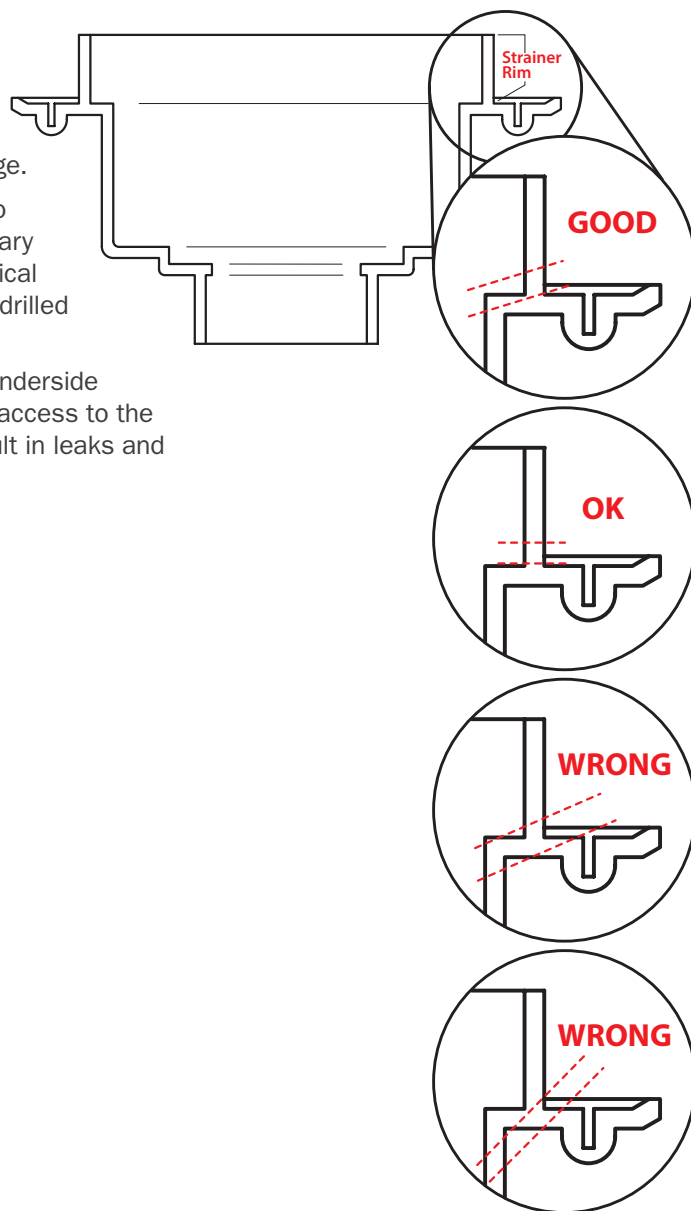
PAGE: 1 of 1

Secondary Drainage Holes

When using the SquareMax or FatMax floor drain/sink in above-grade applications, it may be necessary to provide secondary drainage (weep) holes in the vertical wall of the strainer rim to prevent the build-up of wastewater above the flange.

Weep holes may be drilled horizontally, or at a downward angle to allow water to drain into the sump area. To insure proper secondary drainage, it may also be necessary to drill holes through the vertical wall of the grate (plastic or cast iron) that are aligned with those drilled in the rim.

Site-drilled secondary drainage holes **MUST NOT** penetrate the underside of the flange or drain body in such a way as to allow wastewater access to the underside of the flange or outside of the drain. Doing so will result in leaks and damage to property.



The information contained herein is believed to be reliable, but is subject to change without notice. Before use or installation, the user shall determine the suitability of the information for the intended purpose, and shall assume all risk and liability in connection therewith. With the exception of the information given above, use of any/all Sioux Chief product shall be in accordance with local plumbing codes, common practices, published installation instructions and legal requirements.